REFRIGERANT CHARGING & RECOVERY

VIZI-VAPR CHARGER

7701

Many problems can arise from improper charging of any type of refrigeration system. Vizi-Vapr makes it possible to correctly charge a system every time. Liquid refrigerant being charged is transformed into a saturated vapor through a small orifice which thereafter can be viewed to ensure the system gets charged properly.

The Vizi-Vapr eliminates the problem of slow vapor charging by removing the refrigerant from the cylinder as a liquid and injecting it into the system as a saturated vapor. Since the liquid refrigerant is removed from the cylinder by its own pressure, no heat is removed from it and the cylinder does not get cold. Refrigerant blends must be removed from their containers as liquid. Using the Vizi-Vapr, the blend can be charged into the system as a saturated vapor without any composition change. Vizi-Vapr is adjustable from 1/8hp up to 50hp. The operation is completely visible so there is little danger of liquid entering the system.

WORKS WITH **R-410A**7701

VIZI-VAPR REPAIR KIT 7701RK

Complete set of gaskets, "O" rings, and back-up rings required for repairing the 7701 Vizi-Vapr.

PROCESS TUBE ADAPTER FOR CHARGING & TESTING

Offers a convenient method of making a service connection to a hermetic unit. Also ideal for providing a connection in testing coils and tubing installations. Handles pressure to 100 PSI. To connect to a hermetic system, pinch-off tube is cut off and adapter is slipped over cut end of tube and tightened. Synthetic rubber seal of adapter grips and seals outside of tube. This gives a 1/4"SAE male flare connection to the system for evacuating, charging or testing. After system is recharged, tube is pinched off next to adapter. Adapter is then removed and tube is cut off and sealed with solder. Adapter can be reused repeatedly.

PART NO.	TUBE O.D. (in.)	SAE FLARE END (in.)
241-F-03	3/16	1/4
241-F-04	1/4	1/4

Pinch-off tube on hermetic compressor is cut off and 241-F is placed on tube. Charging line is connected to flare end of 241-F.





Imperial

PIERCING VALVES

3-IN-1 PIERCING VALVE

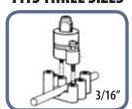
Fast, easy, secure installation. Provides access to line at any point for charging, testing or evacuation. Two valves cover 3/16" to 5/8" O.D. tubing. Has depressor valve and needle valve shut-off.

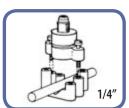
Valve clamps on tubing line with two captive slotted-head screws: positive built-in mechanical stop for each tube size eliminates tightening guesswork. To pierce tube, thread down the combination I/4" flare port, stem and needle using knob furnished or a suitable wrench, back off stem and connect depressor-type hose for testing or charging. After service is completed valve is closed and left on line for future service. Dust cap provided.

Three-point sealing [in Fig. 1: (1) needle-type valve, (2) gasket and (3) check valve] prevents leakage. Neoprene seal withstands temperatures near 300°F.

541-C Fits 3/16", 1/4" and 5/16" 0.D. tubing. **542-C** Fits 3/8", 1/2" and 5/8" 0.D. tubing.







541-C

Fig. 1



